



This (2 Page) Packing Slip Must Go In Your Shipping Box

Name: _____ Business Name: _____

Phone Number: () - Email: _____

Year: _____ Make: _____ Model: _____

Your Return Address:

Leave special notes about your requested repairs here:

Before you ship your parts for repair to VHM, you must do the following:

- Please remove all muck buildup. Do not sent parts covered in oil, clay, dirt, mud etc or an additional cleaning fee may be applied for the extra shop time to clean prior to servicing.
- Inspect your parts closely for damage - Examples: Damaged bolt/screw threads, previous poorly performed repairs, cracked covers/cases, cam journal scoring on heads, welded repairs, missing components, broken off bolt/studs etc.
- We can assist with almost any concern you have, but it is best everyone is aware prior to you shipping – see above
- Contact VHM with any questions or concerns about your project. Phone, text, or email are all appreciated.
- Hi quality photos and a conversation before you ship questionable parts out can be the difference between you sending us a paperweight or a part that will be refurbished and ready for another generation of riding.
- Package up your parts very securely in a quality box and carry insurance for your contents.

VHM's Pledge to You:

- All services will be performed in our facility by licensed master motorcycle mechanics and skilled machinists.
- Professionalism and excellent communication will be provided.
- Documented quality control checkpoints throughout the repair process will be provided.
- Final testing and measurement readings performed to make sure everything is in spec will be documented.
- Hi-resolution pictures and detailed documentation supporting your part(s) repairs, when applicable, will be provided.

VHM Contact Information and Repairs Shipping Address

- Owner: Josh Eule
- Cell Phone: 540-207-9170
- Email: JoshEule@gmail.com

Ship to:
Josh Eule – VHM Repairs
1358 Saffron Circle
Traverse City, MI 49696

VHM Cylinder Head Refurbishing Services

- VHM cannot possibly know the extent of repairs (cost) needed for your head until it is on our bench for review.
- VHM stocks head rebuilding parts for the Honda the CT70 CT70H, ATC70 TRX70, SL70 XL70, CL70, C70, Z50, Z50r, XR75 XL75, CT90 and QA50.
- VHM can order other cylinder head parts if necessary, but turnaround time will be contingent on us first being able to physically review your head and then ordering the needed parts. This is to prevent errors.

Please Check Off All Services and Parts Wanted (Check Boxes Below):

LABOR

- ☐ **Head – 49cc / 72cc CT70 ATC70 SL70 Z50 or Similar Variants - \$155.00 Labor**
- ☐ **Head – 75cc XR75 or Similar - \$155.00 Labor**
- ☐ **Head – 90cc CT90 or Similar Variants - \$155.00 Labor**
- ☐ **Head – 49cc QA50 - \$120 Labor**
 - ☐ **QA50 - ADD \$20 if requesting VHM to paint the QA50 head gloss black and bake cure it.**

Base Labor Includes:

- * Inspection, blasting clean, restoring existing steel seats, re-assembling new valvetrain & QC Pressure Test- Further Clarification Below:
- * An initial assessment will be performed and if nothing concerning arises initially, we proceed with breakdown and further inspection of camshaft, cam journals, rocker arms/pins, seats, threads (bolt and spark), studs and common wear items.
- * Degrease & Vapor Clean head and associated components (covers).
- * The intake and exhaust valve guide bores are cleaned now to allow for their inspection. We will notify you if any guides are damaged or require removal/replacement. Replacement of any damaged or worn guide(s) is an additional fee and required step before servicing the seats. **(QA50 guides are casted into head, so unfortunately no reasonable replacement repair can be made).
- * Valve seats refurbished (Via Neway tooling and a stone system).
- * Head is re-assembled and then pressure tested. Photos of the gauge reading will be provided for your records.

PARTS

- ☐ 49cc / 72cc (CT70 Z50 or Similar) Valvetrain Parts – Honda 49cc/Japanese 72cc Valve Set, Honda Spring Set, Honda Valve Stem Seal – **\$125.00, in stock**
- ☐ 49cc QA50 Valvetrain Parts – Japanese Valve Set (Reuse of your original valve springs) – **\$65.00, in stock**
- ☐ 75cc (XR75 XL75 or Similar) Valvetrain Parts – Honda Valve Set, Honda Spring Set, Honda Valve Stem Seal – **\$150.00, in stock**
- ☐ 90cc (CT90 or Similar) Valvetrain Parts – Japanese Valve Set, Honda Spring Set, Honda Valve Stem Seal – **\$125.00, in stock**

ADDs to above normal Labor/Parts

- Excessive cleaning labor (Please pre clean to avoid) - 15 Minutes Intervals – **\$25.00 (Shop Rate is \$100/hr)**
- Valve guide removal/replace/ream – Per Guide - \$35 LABOR + \$20-30 Guide PART
- Broken stud/bolt extraction – TBD **\$100/hour Shop LABOR Rate**
- Fly-cutting / Decking gasket surface - \$35 LABOR
- M6 thread repairs – Time-Sert Repair - \$20 LABOR per hole + \$6 Insert PART
- Spark plug hole repair (M10 & M12) – Time-Sert Repair - \$35 LABOR + \$8 Insert PART
- 50/70 style Camshafts, Rocker Arms/Pins, Tappet Screws/Nut, Covers can be quoted if needed/requested
- **Performance Camshaft/Valve Springs/Rocker Arm packages are available for 49c/72cc engines - Please Inquire**

Return Shipping will be tracked and insured – Typically \$20.00

Revision: October 2026